



## **2024 ENGINEERING INSTITUTION OF ZAMBIA SYMPOSIUM**

**Investigating the impacts of caving mining methods on open pit bench  
stability at Nchanga Mine, Zambia**

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# Presentation lay out

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# Introduction

- Nchanga Mine in Zambia employs a combination of underground caving mining methods and open pit mining operations to extract valuable copper ore.
- The caving mining method involves the gradual collapse of the surrounding rock mass to extract ore, resulting in subsidence zones and voids.

# Problem background

- The implementation of underground caving mining methods can have significant impacts on the flow of caved materials and the overall stability of the mine's surroundings.
- Ensuring the stability of open pit benches is crucial for safe and efficient mining operations, as any instability can lead to slope failures, jeopardising personnel, equipment, and production.
- Likewise, maintaining the stability of waste dumps is vital to preventing environmental hazards such as soil erosion and the release of hazardous materials.

# Materials and Methods

To assess the surface ground response to underground mining caving the impact on open pit bench stability, the following study variables and methods shown in Table 1 were used:

**Table 1: Study variables for ground conditions**

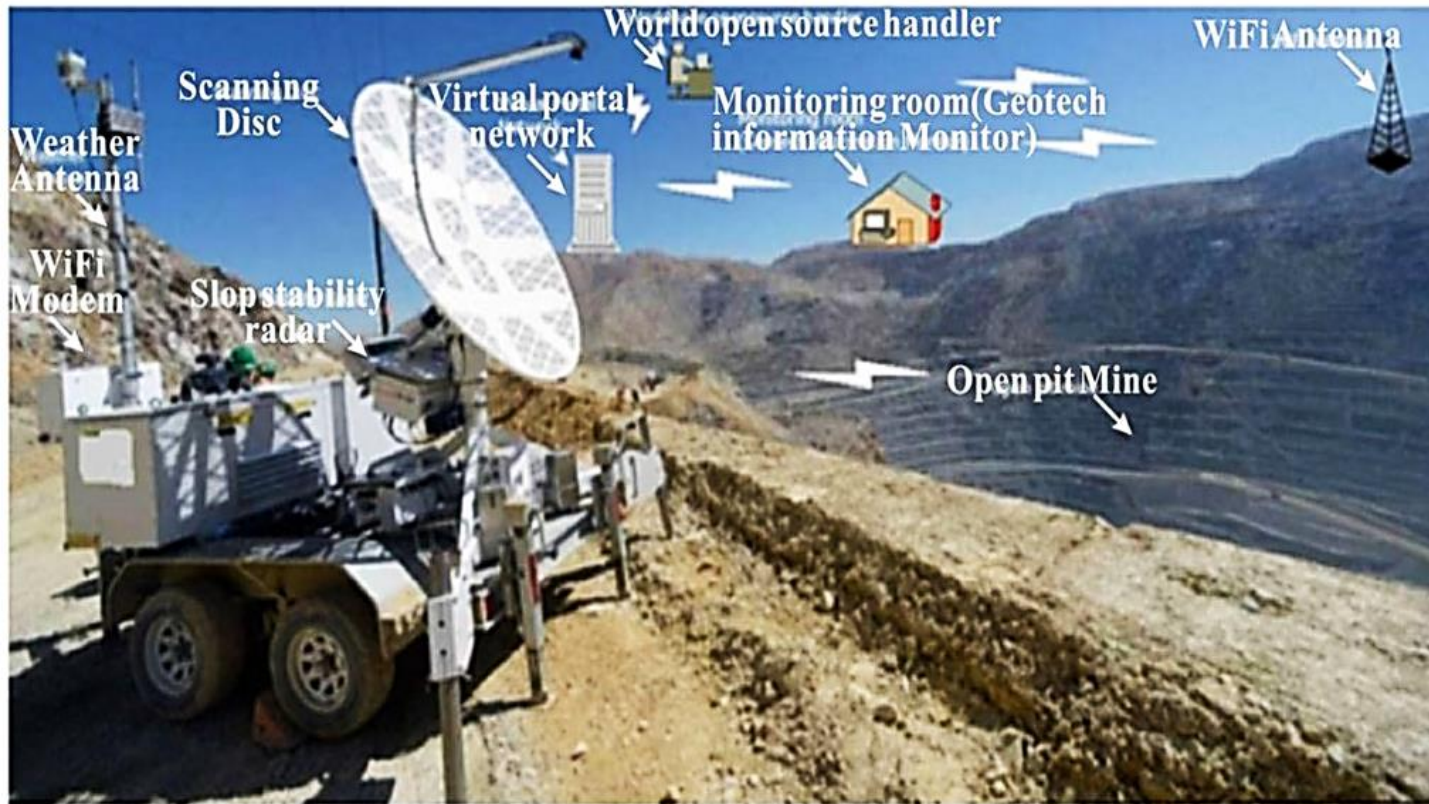
| <b>Study Variables</b>              | <b>Methods</b>                                 | <b>Other parameters</b>                |
|-------------------------------------|--|--|
| 1. classification Rock mass systems | 1. Rock mass rating,                           | Other rock mass classification methods |
| 2. Rock quality                     | 2. Rock quality designation,                   |  |
| 3. Discontinuity                    | 3. Q- Classification,                          |  |
| 4. Ground Water condition           | 4. Laubscher's rock mass classification system |  |
| 5. Joints condition                 |  |  |

# Continuation

**Table 2 Study variables**

| <b>Study Variables</b>            | <b>Methods</b>                          | <b>Other parameters</b>                     |
|-----------------------------------|---|---|
| 1. Caved mass flow analysis       | 1. Slope Stability Radar (SSR) analysis | Empirical designs                           |
| 2. Surface subsidence Deformation | 2. Satellite imagery                    | 1. Laubscher (1994),<br>2. Laubscher (1990) |
| 3. Slope stability                |   |   |
| 4. Slope angles                   |   |   |

# Slope Stability Radar (SSR)



**Figure 1 :Slope stability radar field deployment at Nchanga open pit (KCM, 2014)**

# Results and Discussion

**Table 3: Calculation and classification of RQD**

| Rock type                          | RQD=115-<br>3.3J <sub>v</sub> | J <sub>v</sub> = 1/s <sub>1</sub> +1/s <sub>2</sub> +1/s <sub>3</sub> | Class |
|------------------------------------|-------------------------------|---|-------|
| Upper Banded Shale - UBS           | 25.24%                        | 27.2  | Poor  |
| The Feldspathic Quartzite -<br>TFQ | 35.25%                        | 24.2  | Poor  |
| Banded Sandstone Upper-<br>BSSU    | 46.25%                        | 20.8  | Poor  |
| Pink Quartzite - PQ                | 60.55%                        | 16.5  | Fair  |
| Banded Sandstone lower- BSSL       | 42.95%                        | 21.8  | Poor  |
| LBS                                | 32,50%                        | 25.0  | Poor  |
| Transitional Arkose- TRARK         | 47.90%                        | 20.3  | Poor  |
| Arkose- ARK                        | 39.10%                        | 23.0  | Poor  |
| Nchanga Red Granite - NRG          | 50.65%                        | 19.5  | Fair  |



# Hydraulic Radius for Trough Drives

Hydraulic radius is the ratio of the area of a span to be caved to the wetted perimeter of the same span.

The undercut above a scraper drift for Nchanga mine has the following dimensions: Length = 64.0 m; width = 9.6 m. Therefore, the resulting hydraulic radius is:

$$\text{Hydraulic radius (HR)} = \frac{\text{Area}}{\text{perimeter}} = (9.6 \text{ m} \times 64.0 \text{ m}) / [2 \times 9.6 \text{ m} + 64.0 \text{ m}] = 4.2 \text{ m}$$

# Various rock types and Hydraulic radius

| Rock type | MRMR  | Hydraulic radius   |
|-----------|-------|--|
| NRG       | 63    | below 23m hydraulic radius-stable, above 40m hydraulic radius- caving  |
| ARKOSE    | 55    | below 18m hydraulic radius- stable, above 32m hydraulic radius –caving |
| TRARK     | < 3   | caving will start as low as 4.2m hydraulic radius                      |
| PQ        | 14    | caving will start as low as 4.2m hydraulic radius                      |
| BSSU      | < 3   | caving will start as low as 4.2m hydraulic radius                      |
| TFQ       | 18-40 | below 10m hydraulic radius -stable, above 20m hydraulic radius –caving |
| UBS       | < 9   | caving will start as low as 4.2m hydraulic radius                      |

# SSR Analysis

- The investigation has unveiled a progressive bottom-up failure in the footwall slope, primarily driven by the weakening of the rock unit at the base.
- This discovery provides essential insights for designing effective footwall slopes at Nchanga mine.

# Conclusion

- Significant portion of the rock units at Nchanga mine are in the fair to poor category
- These results emphasize the need for a comprehensive understanding of the geological and geotechnical aspects when planning underground mining activities
- The SSR has established the pattern of displacements near the toe of the slope which is attributed to the undercutting of weak rock units in the underground production areas.

# Recommendation

- The analysis of slope stability due to block caving is a multifaceted process.
- Empirical methods offer insights into general slope behavior, while rock mass classification with MRMR provides specific stability and caving criteria for different rock types.
- It is recommended to apply all these approaches in order to make informed decisions regarding slope stability and potential caving effects to ensure safe and efficient mining operations.

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**Thank you for attention**